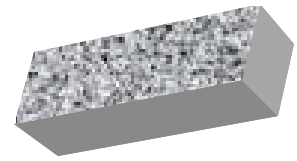




PALLET CARD PROGRAM LABORATORY REPORT



PURPOSE OF TESTING

Seven different dolomitic limestone veneer samples were submitted to PROSOCO, Inc.'s Testing Laboratory with a request to determine if application of the cleaning products evaluated will produce any surface alterations during new construction cleaning operations. Additionally, the effectiveness of water repellents, stain repellents, and graffiti control products suitable for dolomitic limestone as well as treatments for color enhancement will be evaluated.

- A. New Construction Cleaning** – Sure Klean[®] Vana Trol[®] and Sure Klean[®] Burnished Custom Masonry Cleaner were evaluated for removal of laboratory applied Ash Grove[®] Type S mortar.

To simulate new construction soiling, the samples are placed on a bench with finished surface facing upward. Hollow cylinders measuring 50 mm in diameter and 75 mm tall are positioned on top of each sample and filled with a wet mixture of Ash Grove[®] Type S mortar. The wet mortar-filled cylinder is allowed to remain in contact with the sample for 10 minutes before removal.

Soiled samples are allowed to dry before test cleaning.

Heavy deposits of mortar are removed with dry scraping after 24 hours. Prepared cleaning solutions are then evaluated for their effectiveness in removing residual mortar staining after 3, 7, and 14 days of curing.

- B. Surface Alteration Testing** – Sure Klean[®] Vana Trol[®] and Sure Klean[®] Burnished Custom Masonry Cleaner were tested to determine if a cleaning program implemented to remove excess mortar and related new construction soiling would otherwise alter the appearance of cleaned surfaces. Surface Alteration was evaluated visually based upon perceived discoloration or erosion/etching of the samples.

Surface Finish Removal is the visual examination of the sample comparing the surface finish of the untreated control surface to the surface finish cleaned with selected product(s) at given dilutions.

Substrate Deterioration is the visual examination of the sample comparing the surface of the untreated control to surfaces cleaned with selected product(s) at given dilutions looking for any potential erosion/digestion of the sample.

Color Change is the visual examination comparing the color of the untreated control surface to color of surfaces cleaned with selected products at given dilutions.

Staining is the visual examination for changes that are the result of a chemical reaction that leaves a staining precipitate.

- C. Water Repellent Evaluation** – Sure Klean[®] Weather Seal Natural Stone Treatment, Sure Klean[®] Weather Seal Blok-Guard[®] & Graffiti Control, and Stand Off[®] Paver Enhancer were evaluated on the submitted samples for their ability to provide water repellency using RILEM Test Method No. II.4.

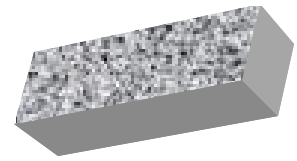
- D. Stain Repellent Evaluation** – Stand Off[®] Stone, Tile, & Masonry Protector was evaluated on the submitted samples for its ability to provide stain repellency to the submitted samples.

- E. Graffiti Control** – Sure Klean[®] Weather Seal Blok-Guard[®] & Graffiti Control was evaluated for its ability to control graffiti on the submitted samples. Defacer Eraser[®] Graffiti Wipe and Sure Klean[®] Fast Acting Stripper were evaluated for their ability to remove graffiti from the submitted samples.

- F. Color Enhancement** – Sure Klean[®] Weather Seal Blok-Guard[®] & Graffiti Control and Stand Off[®] Paver Enhancer were evaluated on the submitted samples for their ability to enhance the natural color of the submitted samples in relative comparison to the untreated surface's water-saturated appearance.



PALLET CARD PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 5

CLEANING PRODUCTS

| SAMPLE | PRODUCT | DILUTION |
|---|--|----------|
| All types of dolomitic limestone veneer | Sure Klean [®] Vana Trol [®] | 1:10 |
| | Sure Klean [®] Burnished Custom Masonry Cleaner | 1:3 |

SURFACE ALTERATION PRODUCTS EVALUATED

| SAMPLE | PRODUCT | DILUTION |
|---|--|----------|
| All types of dolomitic limestone veneer | Sure Klean [®] Vana Trol [®] | 1:10 |
| | Sure Klean [®] Burnished Custom Masonry Cleaner | 1:3 |

WATER REPELLENT PRODUCTS EVALUATED

| SAMPLE | PRODUCT |
|---|---|
| All types of dolomitic limestone veneer | Sure Klean [®] Weather Seal Natural Stone Treatment |
| | Sure Klean [®] Weather Seal Blok-Guard [®] & Graffiti Control |
| | Stand Off [®] Paver Enhancer |

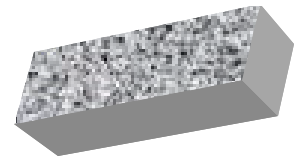
STAIN REPELLENT PRODUCTS EVALUATED

| SAMPLE | PRODUCT |
|---|---|
| All types of dolomitic limestone veneer | Stand Off [®] Stone, Tile, & Masonry Protector |

NOTE: Dilution ratios refer to mixtures of concentrated product : fresh water.



PALLET CARD PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 6

GRAFFITI CONTROL PRODUCTS EVALUATED

| SAMPLE | PRODUCT |
|---|---|
| All types of dolomitic limestone veneer | Sure Klean® Weather Seal Blok-Guard® & Graffiti Control |

GRAFFITI REMOVAL PRODUCTS EVALUATED

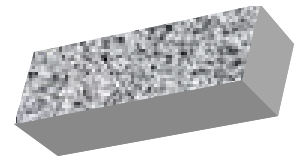
| SAMPLE | PRODUCT |
|---|----------------------------------|
| All types of dolomitic limestone veneer | Defacer Eraser® Graffiti Wipe |
| | Sure Klean® Fast Acting Stripper |

COLOR ENHANCING PRODUCTS EVALUATED

| SAMPLE | PRODUCT |
|---|---|
| All types of dolomitic limestone veneer | Sure Klean® Weather Seal Blok-Guard® & Graffiti Control |
| | Stand Off® Paver Enhancer |



PALLET CARD PROGRAM LABORATORY REPORT



SECTION D – PROTECTIVE STAIN REPELLENTS

The testing described below evaluates the suitability of stain protection treatments.

The surface treatments evaluated were selected for their suitability for application based on the following selection criteria:

1. Ease of application
2. Color change
3. Removal of staining substances

DESCRIPTIONS OF PRODUCTS EVALUATED – Protective Stain Repellents

Protective Stain Repellents:

Stand Off[®] Stone, Tile & Masonry Protector – A penetrating oil and stain repellent. This easy-to-use, low-VOC, low-odor protective treatment improves the stain resistance and simplifies maintenance cleaning or interior and exterior stone, quarry tile, concrete and masonry surfaces. Surfaces treated with STMP resist staining from oil, food and waterborne matter while retaining their natural color, texture, and breathability.

Products Evaluated for Stain Removal:

Stand Off[®] All Surface Cleaner – Dilution: 1 part concentrate : 10 parts fresh water

Food and Oil Products Evaluated:

Temperature:

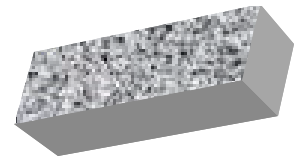
| | |
|------------------------|--------|
| Coca-Cola [®] | ~75°F |
| Red Wine | ~75°F |
| Mustard | ~75°F |
| Coffee | ~120°F |
| Vegetable Oil | ~250°F |

SAMPLE PREPARATION – Protective Stain Repellents

The submitted samples were cut and allowed to dry, and reabsorb atmospheric humidity for 24 hours prior to treatment. The treatment method consisted of a single saturating application and allowed to cure at least 72 hours prior to testing.



PALLET CARD PROGRAM LABORATORY REPORT



TEST METHODS – Protective Stain Repellents

Oil and Water Surface Beading

The food and oil products were applied to the test areas. The beading properties of the oils and liquids were visually evaluated within two minutes after application. The results are reported as a rating based on the angle of contact between the base of the droplet and the substrate. A rating of “1 or 2” indicates the smallest angle of contact (<90°) which correlates to “above average” repellency. A rating of “3 or 4” indicates “average” repellency. A rating of “5 or greater” indicates that the oil quickly absorbed into the substrate and correlates to “below average” repellency.

Stain Resistance

The soiling agents were allowed to dwell on the treated and untreated substrate for times of 24 hours, 7 hours, 4 hours, and 1 hour. The test areas were then cleaned with Stand Off® All Surface Cleaner diluted 1 part concentrate to 10 parts fresh water and scrubbed under a stream of running water from a faucet. Samples were allowed to dry for 24 hours. Evaluation consisted of a visual examination of the tested areas to determine the percentage of staining removal.

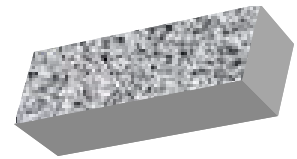
TEST RESULTS – Surface Beading

| “Wisconsin Castle Rock (Gray Buff)” | | | | |
|---|----------|---------|--------|---------------|
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |
| “Wisconsin Castle Rock (Full Color)” | | | | |
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |
| “Chilton Rustic” | | | | |
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |

Rating System: 1 & 2 Above Average
 3 & 4 Average
 5 Below Average
 N/A Not a free flowing liquid



PALLET CARD PROGRAM LABORATORY REPORT



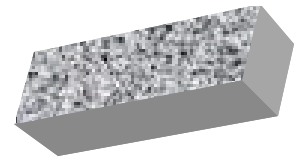
TEST RESULTS – Surface Beading Continued

| “Chilton Country Squire” | | | | |
|-------------------------------------|----------|---------|--------|---------------|
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |
| “Fond du Lac Castle Rock” | | | | |
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |
| “Fond du Lac Rustic” | | | | |
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |
| “Fond du Lac Country Squire” | | | | |
| Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | |
| 5 | 5 | N/A | 5 | 5 |
| STMP | | | | |
| 3 | 3 | N/A | 3 | 3 |

Rating System: 1 & 2 Above Average
 3 & 4 Average
 5 Below Average
 N/A Not a free flowing liquid



PALLET CARD PROGRAM LABORATORY REPORT



TEST RESULTS – Protective Stain Repellents

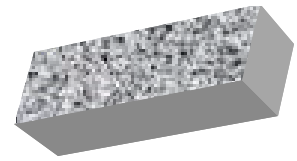
| “Wisconsin Castle Rock (Gray Buff)” | | | | | |
|---|------------|----------|---------|--------|---------------|
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 100% | 90% | 10% |
| 7hr | 100% | 100% | 100% | 90% | 10% |
| 4hr | 100% | 100% | 100% | 90% | 10% |
| 1hr | 100% | 100% | 100% | 90% | 10% |
| STMP | | | | | |
| 24hr | 100% | 100% | 100% | 100% | 100% |
| 7hr | 100% | 100% | 100% | 100% | 100% |
| 4hr | 100% | 100% | 100% | 100% | 100% |
| 1hr | 100% | 100% | 100% | 100% | 100% |
| “Wisconsin Castle Rock (Full Color)” | | | | | |
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 90% | 90% | 10% |
| 7hr | 100% | 100% | 90% | 90% | 10% |
| 4hr | 100% | 100% | 90% | 90% | 10% |
| 1hr | 100% | 100% | 90% | 90% | 10% |
| STMP | | | | | |
| 24hr | 100% | 100%* | 100% | 100% | 100% |
| 7hr | 100% | 100%* | 100% | 100% | 100% |
| 4hr | 100% | 100% | 100% | 100% | 100% |
| 1hr | 100% | 100% | 100% | 100% | 100% |
| “Chilton Rustic” | | | | | |
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 100% | 90% | 10% |
| 7hr | 100% | 100% | 100% | 90% | 10% |
| 4hr | 100% | 100% | 100% | 90% | 10% |
| 1hr | 100% | 100% | 100% | 90% | 10% |
| STMP | | | | | |
| 24hr | 100% | 100%* | 100% | 100% | 100% |
| 7hr | 100% | 100%* | 100% | 100% | 100% |
| 4hr | 100% | 100%* | 100% | 100% | 100% |
| 1hr | 100% | 100% | 100% | 100% | 100% |

% Removal of stain following maintenance cleaning.

* Indicates etching of surface treatment due to the acidic nature of the staining agent.



PALLET CARD PROGRAM LABORATORY REPORT



TEST RESULTS – Protective Stain Repellents Continued

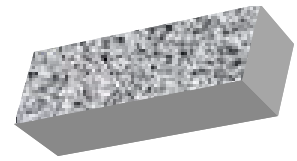
| “Chilton Country Squire” | | | | | |
|----------------------------------|------------|----------|---------|--------|---------------|
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 100% | 90% | 10% |
| 7hr | 100% | 100% | 100% | 90% | 10% |
| 4hr | 100% | 100% | 100% | 90% | 10% |
| 1hr | 100% | 100% | 100% | 90% | 10% |
| STMP | | | | | |
| 24hr | 100% | 100%* | 100% | 100% | 100% |
| 7hr | 100% | 100%* | 100% | 100% | 100% |
| 4hr | 100% | 100%* | 100% | 100% | 100% |
| 1hr | 100% | 100% | 100% | 100% | 100% |
| “Fond du Lac Castle Rock” | | | | | |
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 100% | 90% | 90% |
| 7hr | 100% | 100% | 100% | 90% | 90% |
| 4hr | 100% | 100% | 100% | 90% | 90% |
| 1hr | 100% | 100% | 100% | 90% | 90% |
| STMP | | | | | |
| 24hr | 100% | 100%* | 100% | 100% | 100% |
| 7hr | 100% | 100%* | 100% | 100% | 100% |
| 4hr | 100% | 100%* | 100% | 100% | 100% |
| 1hr | 100% | 100%* | 100% | 100% | 100% |
| “Fond du Lac Rustic” | | | | | |
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 100% | 90% | 10% |
| 7hr | 100% | 100% | 100% | 90% | 10% |
| 4hr | 100% | 100% | 100% | 90% | 10% |
| 1hr | 100% | 100% | 100% | 90% | 10% |
| STMP | | | | | |
| 24hr | 100% | 100%* | 100% | 100% | 100% |
| 7hr | 100% | 100%* | 100% | 100% | 100% |
| 4hr | 100% | 100%* | 100% | 100% | 100% |
| 1hr | 100% | 100% | 100% | 100% | 100% |

% Removal of stain following maintenance cleaning.

* Indicates etching of surface treatment due to the acidic nature of the staining agent.



PALLET CARD PROGRAM LABORATORY REPORT



PROSOCO, Inc.

Page 21

TEST RESULTS – Protective Stain Repellents Continued

| “Fond du Lac Country Squire” | | | | | |
|-------------------------------------|------------|----------|---------|--------|---------------|
| | Coca-Cola® | Red Wine | Mustard | Coffee | Vegetable Oil |
| Untreated Control | | | | | |
| 24hr | 100% | 100% | 100% | 90% | 10% |
| 7hr | 100% | 100% | 100% | 90% | 10% |
| 4hr | 100% | 100% | 100% | 90% | 10% |
| 1hr | 100% | 100% | 100% | 90% | 10% |
| STMP | | | | | |
| 24hr | 100% | 100%* | 100% | 100% | 100% |
| 7hr | 100% | 100%* | 100% | 100% | 100% |
| 4hr | 100% | 100%* | 100% | 100% | 100% |
| 1hr | 100% | 100% | 100% | 100% | 100% |

% Removal of stain following maintenance cleaning.

* Indicates etching of surface treatment due to the acidic nature of the staining agent.

CONCLUSIONS:

In tests conducted on the submitted samples, Stand Off® Stone, Tile, & Masonry Protector provided excellent stain repellency. Most of the treated samples were slightly etched by the red wine.

RECOMMENDATIONS:

Based on test results, Stand Off® Stone, Tile, & Masonry Protector can be recommended for job-site testing for stain repellency on the dolomitic limestone veneer samples submitted by Buechel Stone Corporation, Chilton, WI.

Refer to product data sheets for further information regarding application instructions.